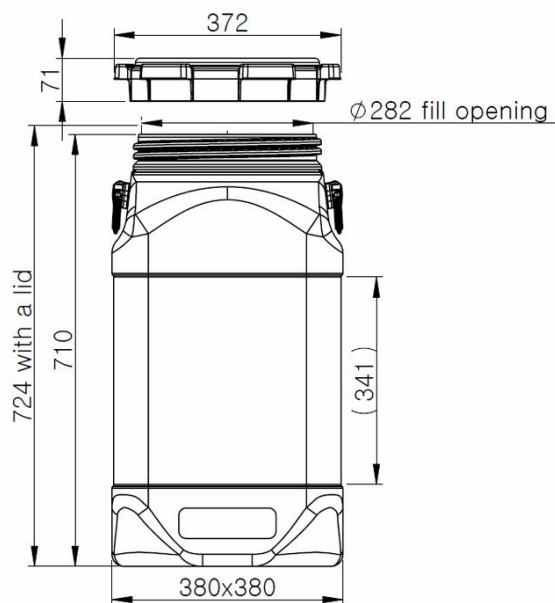


7480

80 liter Square drum



For dimensional tolerances see table on next page



| Product part | Product code | Materials |
|--------------|--------------|-----------|
| Drum | 7480 | HDPE |
| Lid | 7055 | HDPE |
| Gasket | H14-306 | EPDM |
| Handle | 6800 | HDPE |

| Capacity | Liters | US Gallons |
|-------------|--------|------------|
| Brimful | 84 | 22.2 |
| When closed | 81 | 21.4 |

| Weight | Grams | Ounces |
|---------|-------|--------|
| Drum | 3460 | 122 |
| Lid | 598 | 21.09 |
| Gasket | 30 | 1.06 |
| Handles | 90 | 3.18 |
| Total | 4178 | 147.4 |

| Colors | Color code | PMS references |
|--------|------------|----------------|
| Drum | White 004 | / |
| Lid | Red 402 | 199 C |
| Handle | Black 101 | / |

| Hazardous material information | |
|--------------------------------|-----------------------------------|
| Hazardous material type | Solids |
| Packaging group | I – II – III |
| UN marking | UN 1H2W/X84/S/--/NL/CURTEC 180550 |
| Maximum gross mass (kg) | X=84 Y=126 Z=126 |

| Product identification | Container | Lid |
|------------------------------|-----------|--------|
| Manufacturer ID | Bottom | -- |
| Country of origin | Bottom | -- |
| Product code | Bottom | -- |
| Recycle logo / Material type | Bottom | Inside |
| Date clock | Bottom | Inside |
| UN mark | Side wall | -- |
| Food logo | Bottom | -- |
| Material track clock | Bottom | -- |

| Other information |
|--|
| Maximum filling temperature is 70°C/ 158°F Contents must have cooled to 30°C/ 86°F before containers can be closed and stacked DoC available on request UN certificate available on request MVTR declaration available on request Watertightness declaration available on request Other colours available on request User manual available on request |

| Wall thickness | mm |
|------------------------|------|
| Minimal wall thickness | ≥2.2 |
| Nominal wall thickness | ≥2.7 |

| Dimensional tolerances | % |
|------------------------|------|
| Height | ±2.5 |
| Diameter | ±1.5 |

| Weight tolerance |
|---|
| All products have a tolerance of ±4% on the initial weight mentioned on this data sheet |

DISCLAIMER

CurTec manufactures packaging material for a wide range of purposes. This declaration is restricted to the packaging material as it leaves the production facility. CurTec has neither control over final end use of the product nor over processing conditions. It is therefore the responsibility of the end user to check compliance with the relevant regulations and to validate material performance in the end application through proper end use testing.

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